## Nano-Forensics at the Forefront: Ultrafine Particle Analysis for Explosives and Narcotics Investigations

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#### ABSTRACT

Nano-forensics is an emerging frontier in forensic science that provides unparalleled sensitivity in the analysis of ultrafine particles (UFPs) formed upon handling and detonation of explosives or exposure to narcotics. The particles, which are normally smaller than 100 nanometers in size, remain in the environment and on surfaces and thus are extremely useful in connecting people, objects, and crime scenes. With the sophistication in criminal activities, the urgency for forensic instruments that can identify trace evidence with nanometer accuracy has become essential. The purpose of this research is to investigate the role of nanotechnologies in the detection of UFPs related to explosives and drugs. The paper integrates nanotechnology-based detection techniques such as Surface-Enhanced Raman Spectroscopy (SERS), fluorescent quantum dots, carbon nanotube sensors, and microfluidic platforms in their applicability in detecting trace signatures of chemicals such as TNT, fentanyl, cocaine, and heroin. It also considers the role of artificial intelligence (AI) integration for better pattern detection and realtime analysis, minimizing field conditions error rates. Critical findings show that nano-sensors can identify substance residues at parts-per-billion levels, well beyond conventional forensic equipment. Portable platforms are currently being used effectively in airports, postal screening facilities, and customs checkpoints, allowing on-site testing with minimal setup. Further, AI-based models have shown enhanced capability to differentiate between chemically analogous substances, reducing false positives that often compromise evidentiary integrity. These developments notwithstanding, issues persist in sensitivity-selective trade-offs, environmental disturbances, cross-reactivity, and standardization. Admissibility, privacy, and surveillance issues under legal and ethical aspects further complicate the extensive application of nanoscale detection. The paper ends by highlighting the need for interdisciplinary research, investment in training, and the development of worldwide forensic nanosignature databases to achieve effective and responsible deployment.

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#### **INTRODUCTION**

Forensic science has changed dramatically over the past decade, with the shift from classic microscopic methods to nanoscale methods of very high sensitivity. Nanotechnology has improved detection, identification, and analysis of trace amounts of physical and chemical traces that were previously unseen. This development has made possible the birth of nano-forensics, a science that employs nanomaterials and Nano sensors to recover valuable forensic data with unsurpassed accuracy and selectivity (1). These developments have had the greatest impacts in explosive residue and illicit drug analysis, where trace sensitivity is the difference between inconclusive and conclusive evidence (4). One of the most important components of this new forensic model is ultrafine particles (UFPs), which make up particulate matter with diameters less than 100 nanometers (2). Such particles are likely to be emitted while detonating explosives and drug handling in powdered form (2). By virtue of their nanoscale dimensions, UFPs have unorthodox physicochemical properties, such as increased surface area, increased reactivity, and enhanced substrate adhesion to skin, clothing, and plastic containers (3). They are thus elite use for forensic particulate trace association with the ability to match suspects with particulate residue to materials or locations. In the analysis of explosive residues, UFPs may remain in the environment for decades after detonation and possess characteristic chemical signatures that facilitate identification and classification (2,5). While valuable, the promise of nano-forensics is tempered by a few practical considerations. The same high sensitivity of Nano sensors is susceptible to cross-reactivity and false positives from environmental contamination, necessitating strict background correction and validation protocols (5). In addition, the absence of standard databases for comparison of nano-signatures and unavailability of field experience among forensic staff are deterrents to mass deployment (4). This type of operational limitation calls for highly scalable, affordable systems and well-defined legal processes for data integrity and court admissibility. The aim of this paper is to describe the growing application of nano-forensics in forensic analysis, specifically ultrafine drug and explosive particle detection and analysis. It will describe some of the most promising technologies like surface-enhanced Raman spectroscopy (SERS), microfluidics, and AI-based Nano sensors. Also, the paper will describe the limitations in detection sensitivity, environmental conditions, and admissibility in law, and how these limitations can be overcome with development. Nano-forensics emerged to gain recognition in the early 2000s, concomitant with general advances in nanotechnology for medicine and environmental science. Forensic uses have evolved from lab-based testing to miniaturized, field-deployable detection devices. Some of these include handheld SERS systems, smartphone use, and the use of quantum dots in multiplexed drug analysis (1,3,6). These all point towards a very bright future where nano-forensics will be at the vanguard of cutting-edge detective science.

#### Ultrafine Particles in Forensic Science: Generation, Behavior and Association

#### UFPs Generated in Explosives and Narcotics Processing

Ultrafine particles (UFPs), defined as those with a diameter smaller than 100 nanometers, are likely to be produced on handling, processing, or exploding equipment used in making or using explosives and processing powdered narcotics. In detonation accidents, particularly with military explosives or IEDs, nanoparticles are liberated as combustion residues, commonly nitrates, metal oxides, and carbonaceous residues that have distinctive chemical signatures (2,24,25). Not only are these materials aerosolized, but they also condense on surfaces such as skin, clothing, and plastics to deposit an invisible but chemically dense forensic trace. Likewise, fentanyl, cocaine, heroin, and methamphetamine are narcotic drugs that

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release airborne nanoparticulate aerosol during weighing, packaging, or manual handling. Ultrafine residues of this type can penetrate currency, glove residue, mail envelopes, or plastic wrappings employed for drug transportation (4,6,9). In illicit production of drugs, the absence of clean-room conditions leads to extensive dispersal of drug UFPs in the workplace, providing numerous opportunities for forensic recovery.

#### **Environmental Behavior and Persistence of UFPs**

Because of their nanometer size and surface-area-to-volume ratio, UFPs have excellent mobility and persistence. Dispersed in air, they can persist for several days or infiltrate textile materials, crevices on nonporous surfaces, or skin pores. Their minimal mass and aerodynamics permit them to travel through ventilation systems and stick to hydrophilic as well as hydrophobic surfaces (3,5,14).Research has also shown that UFPs are not degraded by normal environmental conditions and will persist long after the event—detonation or drug-handling activity (2,3,5). Furthermore, routine cleaning procedures will not dislodge imbedded particles, especially on porous or fiber materials. Forensic analysts are aided in this with a significant gain: detection, recovery, and analysis of evidence long past the suspected event. Methods such as SERS (Surface-Enhanced Raman Spectroscopy) and microfluidic devices are currently critical in on-site analysis of such residual traces (6,14,15).





## **Chemical and Physical Nano-Signatures: Forensic Fingerprinting**

One of the most innovative features of nano-forensics is that it could differentiate UFPs according to nano-signatures—unique physical and chemical signatures with which specific sources are associated. The molecular or elemental content, particle shape, and size distribution of a UFP may be a "fingerprint" for which it can be uniquely identified as part of a particular explosive mixture or drug lot (1,10,33).Sophisticated spectroscopic and microscopic methods, including TOF-SIMS, SEM-EDS, and high-resolution SERS, allow forensic scientists to create highly specific signatures from particles. For example, particles from two distinct sources of RDX can differ in elemental impurities or binding structural agents, which are applied in source attribution (7,24). In the same vein, residues of fentanyl gathered from different crime scenes may have different additives or cutting agents, which are applied in trafficking pathways (6,9,11). This nano-fingerprinting ability also finds applications in the development of forensic intelligence repositories for comparison and to support anti-terrorism, drug interdiction, and criminal profiling operations (32,33,37).

#### Significance in Connecting Suspects to Scenes or Material

Their strong linkage potential gives UFPs their forensic value. Quantitative detection of the traces present at nanogram levels on suspects' clothing, hands, phones, or vehicles could be the last nail in the coffin that

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implicates them with explosive material or drug compounds. Unlike visible traces, UFPs are not discernible by sight or deliberately washed, and thus less probable to alter or erase (2,4,27).For example, fentanyl particles on a perpetrator's phone, enhanced by gold nano stars and matched by SERS to leftover material in illicit packages, can support possession or handling convictions (6,9,16). Inorganic nanomaterials at trace amounts on an individual's clothing or hair in post-explosion forensic cases can suggest proximity to detonation, and machine learning programs add gravity to pattern matches (18,19,20).Additionally, the integrity of chain custody of forensic evidence and evidentiary worth of trace nanomaterial findings are becoming recognized in law, with standards being developed to promote their admissibility and integrity (27,30,34).

## Nanotechnology-Based Detection Techniques

Nanotechnology has transformed contemporary forensic science to a significant level by allowing detection of trace amounts of explosives and narcotics with unprecedented selectivity and sensitivity. Through the utilization of special characteristics of nanomaterials—high surface area, plasmonic enhancement, and quantum fluorescence—scientists have created a set of high-performance techniques for laboratory as well as field use. These encompass surface-enhanced Raman spectroscopy (SERS), quantum dots, field-based Nano sensors, and AI-based interpretation, all of which allow rapid, multiplex, and reproducible forensic analysis (1,10,23).

## Surface-Enhanced Raman Spectroscopy (SERS)

## **Principle and Nano-Metal Substrates**

SERS takes advantage of the increased electromagnetic fields that occur at the surface of nanostructured metal, typically silver or gold, to enhance weak Raman signals of trace analytes. Through localized surface plasmon resonance, the enhancement can achieve single-molecule sensitivity in certain instances (6,7,8). SERS substrates can typically be prepared from colloidal nanoparticles, nano-islands, or nano stars and can be made target specific and ambient stable (7,9).Recent developments also entailed the preparation of gold nano star-based SERS platforms for high-affinity binding to opioid molecules such as fentanyl, enhancing both selectivity and reproducibility (9). These substrates are also available with flexible material components for use in the field.

SERS Enhancement Factor (EF)

$$EF = \frac{Isers/Nsers}{Irs/Nrs}$$

## **Trace Detection of Explosives and Narcotics**

SERS was highly efficient in the detection of explosive residue like TNT, RDX, and PETN (7,8) and illegal drugs like heroin, cocaine, methamphetamine, and fentanyl (6,9). Wang et al. (6) detected trace drug residue on packaging with sub-nanogram sensitivity using silver nanoparticle-enhanced substrates. Kang et al. (8) also performed fast detection of IED residues by employing stable nanostructured silver surfaces, indicating high field applicability. Low preparation, non-destructive, and mobility of SERS instruments render them an asset for time-critical forensic crime scene analysis and border controls (1,7).

## **Quantum Dots and Fluorescent Nanomaterials**

## **Properties and Detection Mechanisms**

Quantum dots (QDs) are size-tunable nanoscale semiconductor particles with size-dependent fluorescence and thus can be employed as extremely sensitive probes for chemical interactions (11,12). Their high stability and quantum yield make them suitable for forensic tagging and detection. Functionalization with

antibodies or molecular receptors allows specific binding to narcotics or their metabolites. In parallel, carbon quantum dots (CQDs) can offer low toxicity and biocompatibility without jeopardizing efficient fluorescence, and they are therefore capable of being used with field-deployable, portable detection assays (13).

## **Multiplexed Identification of Drug Compounds**

QDs enable multiplexed detection of drugs in a single fluorescence emission. Prasad et al. (11) employed QDs to detect morphine and methamphetamine in complicated matrices successfully, while Tan et al. (12) created fluorescent nanoprobes for drug metabolite analysis in body fluids. Bagheri et al. (13) employed CQDs to detect heroin and MDMA by fluorescence intensity changes, which is a fast and inexpensive alternative to normal laboratory analysis. These technologies are often combined with lateral flow assays or microfluidic formats to render them more portable (14,15).





Multiplexed detection of narcotics using QDs and fluorescent nanoprobes

#### nanoprobes

#### **Portable and Integrated Nano sensors**

#### **Carbon Nanotube-Based Sensors**

CNTs have been utilized in the design of Chemi resistive and electrochemical Nano sensors based on their conductivity and surface reactivity. They respond to a change in electrical properties upon interaction with explosives or drugs and are being progressively made portable or wearable or integrated into field-portable instruments (10,22).

#### Microfluidic Devices with Nano-Structured Surfaces

Microfluidic devices using nanostructured electrodes or binding sites provide fast multiplex trace analysis. Sanchez et al. (14) created a device for detecting ultralow concentrations of explosive residue in micro-liter liquids. Zeng et al. (15) created multi-channel microfluidic chips for forensic toxicology for real-time, multi-sample analysis (saliva, blood, surface swabs) on one device.

## **Smartphone-Integrated and Handheld Systems**

They improve acceleration and lower sample contamination in high-throughput environments such as airports or postal facilities (15,16). Their incorporation within smartphones and handheld devices has significantly improved forensic access. Chen et al. (16) described a handheld SERS device with a coupled spectral analyzer that is accessible via Android platforms for real-time readout. Li et al. (17) described

smartphone-integra table paper-based fluorescence sensing for field-based amphetamine and opioid detection with a detection time of <30 seconds. These sensors facilitate forensically decentralized processes and enable direct access to cloud-based forensic databases for real-time interpretation and alerting (16,17).



Figure 3 . Smartphone-integrated nano sensor detection loop

## AI-Augmented Nano sensor Interpretation

## Pattern Recognition and Data Fusion

Artificial intelligence programs are of utmost importance for analysis and processing of intricate nano sensor data sets. Raman spectra or field sensor electrical signals are usually composed of interfering peaks, noise, or environmental noise, and conventional analysis cannot deconvolve them. AI techniques such as neural networks, decision trees, and SVM are efficacious in classifying these patterns correctly (18,19,20).Ghosh and Banerjee (18) designed an AI system to identify real-time signatures from handheld SERS devices. Their system recognized the target signatures in 14 drugs with a 98% accuracy even in noisy conditions.

## Minimizing False Positives/Negatives using Learning Models

One of the main advantages of AI-assisted interpretation is minimizing false positives and false negatives, an essential problem in real-world forensic use. Zarei and Ebrahimi (19) applied deep-learning methods to minimize error rates by more than 35% compared to conventional chemometric methods. Ayoub et al. (20) have suggested electrochemical and SERS output fusion by using AI for fusion-based classification, with the resulting stable detection in hostile environments. Apart from precision detection, they assist in optimization of sensor performance, compensation for environmental factors, and constant updating of detection algorithms via training sets (19,20,21).

## **Applications for Explosive Detection**

## **Residual Particulate Detection after Detonation**

Nanotechnology has advanced the forensic capability to detect residual particulates deposited after explosive incidents dramatically. Explosions will tend to generate ultrafine particles (UFPs) with diameters smaller than 100 nm, made up of carbonaceous material, oxidizers, and metal residues, that

stick to surfaces and remain long after detonation (2,3). These residues can be recovered from dust, fabric, or air filters and detected by nanomaterial-assisted techniques like surface-enhanced Raman spectroscopy (SERS), which enables the quick chemical identification at trace levels (7,8). The dispersibility pattern and stability of these nanoparticles render them ideal markers for forensic association and reconstruction of blast incidents (2,24).

## Investigation of Military-Grade and Homemade Explosives (IEDs)

Detection of high-grade military explosives (such as TNT, RDX) and improvised explosive devices (IEDs) need sensitive and flexible tools. Nanostructured sensors and SERS substrates have shown great promise to detect trace signatures of the materials even in the presence of mask agents or distributed over complex surfaces (7,8,22). Kang et al. (8) prepared stable nanostructured silver substrates for SERS that could detect explosive vapors and residues with high specificity. In addition, nanoparticle array sensors also distinguish between commercial and homemade explosives based on molecular patterns, and apart from identification, help trace back the origin (1,22).Nanostructure-based microfluidic platforms also offer miniaturized, multiplexed analysis for multi-component explosive mixtures that are typically used in IEDs (14,15). Their convenience in the field and real-time measurements made them valuable tools for bomb squad operations and counterterrorism.

## Multi-Modal Integration with Imaging and Robotic Systems

Nano technology sensors have increasingly been utilized on multi-modal platforms such as airborne drones and ground robots to identify stand-off or high-threat explosives. For example, UAV nano-sensing platforms that incorporate AI can sweep for airborne explosive traces in environments and alert without the need for human intervention (26). The autonomous platforms integrate hyperspectral imaging, chemical sensing, and particulate capture to scan conflict areas or disaster sites. Secondly, SERS sensors and microfluidic chips have been attached to robotic arms to enable targeted swabbing and effective screening of suspect materials, especially for bomb disassembly operations (16,23). Attaching has enlarged the applications of forensic examination from stationary sites and enabled real-time mapping of explosive particle distribution.

## Field Deployment at Airports, Conflict Zones, and Crime Scenes

Nanotechnology-based detection devices are being used to an increasing extent in high-security areas like airports, embassies, and borders for anticipatory explosive screening. Handheld SERS scanners and smartphone-deducible Nano sensors enable quick, in-situ bag, package, and surface analysis (16,17,22). Field operators may conduct point-of-contact analysis, with less requirement for centralized lab work and faster response to threats. In operational theaters, where normal lab facilities are not available, nanotechnology-enabled handheld devices have been the key to recording explosive phenomena, confirming weapon types, and identifying explosive residues with the attacking insurgents (1,23,25). They also make partial contributions to humanitarian demining and forensic clearance operations.

## **Operational Constraints and False Positive Reduction**

Although very effective, Nano sensors are vulnerable to false alerts through simulation of similar chemicals or environmental contaminants. Fertilizers or domestic nitrates, for instance, can mimic explosive signatures (5,25). This is being countered by hybridization with AI-predicated learning models, which render the detection more specific through the assessment of patterns of signals and contextual variables (18,19,20). Algorithmic recognition of spectral noise can exclude innocuous substances and enhance accuracy through time-enabled learning. In addition, efforts are ongoing towards developing standardized calibration protocols and forensic databases for nano trace evidence to reduce subjectivity

and raise the reliability of evidence in court cases (27,30,32). This is important for the goal of making detection based on nanotechnology admissible and credible in courtrooms.

#### **Applications in Narcotics Detection**

#### Trace Residues on Skin, Currency, Packaging, and Surfaces

Trace narcotics residues on human skin, currency, packaging, and surfaces form a premise for forensic narcotics analysis. Nanotechnology has facilitated ultra-sensitive detection of nanogram or even picogram quantities of drugs that have a propensity to be transferred by handling or packaging. Methods like surface-enhanced Raman spectroscopy (SERS) and microfluidic devices enable swab analysis on surfaces like cash or skin, detecting residue narcotics like fentanyl and cocaine with minimal to no sample prep work (6,7,14). Handheld SERS units have enabled rapid on-scene analysis at crime scenes and transport locations (16,17).

## Cocaine, Heroin, Methamphetamine, Fentanyl Detection.

SERS on specifically designed nanostructured substrates has been successfully used to identify different narcotics like cocaine, heroin, methamphetamine, and more particularly synthetic opioids like fentanyl (6,7,9). SERS substrates of gold nano star substrate-based SERS were shown by Hou et al. (9) that can detect fentanyl in concentrations as low as less than 10 ng/mL, even under interference from cutting agents. Concurrently, quantum dots (QDs) and carbon quantum dots (CQDs) have been employed to conduct fluorescence-based assays in detection of various drug classes with high specificity and less interference (11,12,13). These systems find their use of very great significance in forensic toxicology laboratories for screening biological or postmortem samples.

## **Customs, Border Control, Mail and Parcel Screening**

Portability and sensitivity of detection systems of nanotechnology have made them highly suited to customs, border control, and mail screening. Handheld devices with nanomaterial incorporation facilitate rapid analysis of cargo or parcels without having to open them, minimizing chances of contamination and quickening decision-making (16,17). Nanostructured electrode microfluidic chips based on electrode detection can identify a range of narcotic residues from chemical vapors or surface wipes within seconds (14,15). In airports and postal offices, such devices are being used to detect illicit trafficking in hidden packaging or electronics (1,4,23).

#### Selectivity and reliability at nanoscale

Whereas sensitivity has been the forte of nanotechnology, it has been difficult to enhance selectivity particularly in matrices of complexity. All these advancements in AI-based Nano sensors have worked towards solving this problem by employing machine learning-based algorithms that can separate genuine drug signatures from the source of interference and other similar environmental pollutes (18,19,20). They are experience-enhanced and even capable of adjusting for variability in the environment, which makes them even more reliable on-site. Zarei and Ebrahimi (19) have suggested a deep neural network classifier with a detection accuracy of more than 95% from heroin on different backgrounds. Furthermore, multimode platforms that combine optical and electrochemical detection at the nanoscale have reduced false positives and provided forensic reproducibility (10,16,20). These advancements make Nano sensors even more suitable for application as courtroom-acceptable evidence.

> SI=<u>Responsetarget</u> Responseinterferent

#### **Real-World Case Insights and False-Positive Controls**

A few on-the-ground drug cases have also been helped by nanoscale detection, such as fentanyl trafficking rings dismantled by trace detection on clothing and banknotes (9,17). But reducing false positives—especially from substances such as acetaminophen or caffeine—is still important. AI-driven systems and spectrally normalized databases are now being employed to reduce these risks (18,32,35). In addition, cross-reactivity has been reduced with nanomaterial surface chemistry advances such that only the target drug molecules are compatible (10,35). With better procedures, nanotechnology is not merely maximizing field detection specificity but also increasing legal acceptability of forensic narcotics evidence (27,30,33).

#### **Operational, Legal, and Ethical Issues**

#### Field Deploy ability of Nano sensors

Field deployment at border control points, crime, or disaster sites requires high usability, ruggedness, and portability. Miniaturized SERS devices, smartphone sensors, and handheld compact platforms have increasingly made it feasible to perform accurate, on-site analysis with little laboratory support (16,17,22). Practical constraints, on the other hand, are stability of calibration, sensor fouling, and data interpretation under different environmental conditions. Raza et al. (25) emphasizes the point that sensitivity of Nano sensors would be phenomenal, but the practical utility would depend on stable performance under diverse conditions such as dust, moisture, and temperature fluctuations. Additionally, field personnel should also be trained to effectively use these technologies, including standard operating procedures and training the users (31,38).

## **Evidence Chain Management and Data Integrity**

As nanotech-based sensors produce extensive amounts of sensitive data on analysis, the chain of custody is more complicated. Nano sensing with AI and automated diagnostic capabilities enhances traceability and reproducibility issues with outcomes (18,20). Nano sensor digital records need to be safeguarded from tampering of metadata of time, location, and operator information, as suggested by Hall and Brower (27). Blockchain data storage and secure repositories have been suggested for preserving data integrity along with audit trails (32,37). This has relevance in ensuring that results are court-admissible and not challenged on grounds of mishandling or tampering.



Figure 4: Chain of Custody Workflow for Nano Evidence

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#### **Court Admissibility and Forensic Validation Procedures**

Nano-forensic evidence must pass rigorous validation procedures like reproducibility, peer acceptance, and identified error rates so that it can be accepted in a court of law. Singh and Sharma (30) submit that the admissibility of evidence produced with the assistance of nanotechnology under court standards such as Daubert or Frye continues to be a subject of doubt in most jurisdictions. Equipment, accreditation on a formal basis, validation studies, and standard operating procedures should be in place for credibility to be developed. Broussard et al. (36) suggest international concordance guidelines for nano-evidence that include inter-laboratory calibration and round-robin testing for the determination of reliability of nano-sensing platforms.

#### **Ethical Issues with Passive or Ambient Monitoring**

Publicly deployed or vehicle-mounted passive Nano sensors have the potential to harvest ambient information without asking permission, which poses privacy concerns. Sharma and Jain (28) explain how surveillance would violate privacy rights, especially if sensor information is utilized for purposes of profiling or predictive policing. Legal commentators stress regulatory certainty so that there can be boundaries drawn between forensic utility and a right to privacy (29).

## **Ethical Implications of Extensive Nano-Surveillance**

Besides legality, the ethical aspect presents risks to overreach, misuse of data, and unforeseen social impacts. Zohdy and Radwan (21) warn against unrestricted application of AI-based Nano sensors, against algorithmic bias and invisibility risks. Guarantees that nano-forensics is applied for justice without infringing on rights necessitates an interdisciplinary conversation among scientists, ethicists, and lawyers (36).

#### **Technical Problems and Research Requirements**

## Trade-Off between Sensitivity, Selectivity, and Long-Term Sensor Durability

Nanoscale forensic sensors most commonly try to maximize sensitivity to identify trace levels of explosives or drugs but consequently sacrifice selectivity and sensor stability on a long-term basis. SERSbased substrates, like SERS-active metal ions, are highly sensitive but tend to lose signal enhancement and degrade following repeated exposure or due to harsh field conditions (7,8). Bell and Dennis (7) affirm that while nanostructured substrates can detect levels of illicit drugs as low as parts-per-trillion, signal reproducibility becomes a problem. Similarly, Kang et al. (8) emphasize the need to optimize nanomaterials' geometries to obtain a trade-off between sensitivity and ruggedness. The trade-offs in durability also extend to microfluidic chips and carbon-dot-based sensors, where functionality can be compromised due to environmental stress or matrix complexity of the sample (13,14,15).

#### **Environmental Contamination and Background Interference**

Ultrafine particles (UFPs) are ubiquitous in the environment and result in contamination and interference of the signal within forensic sampling. Environmental background noise is due to particulates or chemical residues that are harmless complicates interpretation, especially where trace samples are used. Kaur and Chahal (5) demonstrated how cross-contamination of the environment can generate false positives or interfere with association with specific criminal activities. Also, Sisco et al. (3) note that nanoparticles in the form of cosmetic, detergent, or atmospheric particles may linger and serve as mimics to forensic signatures. Sample preparation and substrate specificity therefore need to modify to minimize environmental bias.

#### Cost-Effectiveness, Scalability, and User Training Needs

Cost and scalability remain major challenges despite the revolutionary capability of nanotechnology for forensic identification. SERS, quantum dots, or microfluidics-based handheld instruments are generally associated with specialty reagents and high production costs (16,17). Deforest (34) suggested the likelihood that most forensic labs, particularly those of resource-poor areas, are unable to adopt state-of-the-art Nano sensors due to costs. Further, Zhang et al. (33) and Sundar & Kumari (31) refer to professional training—training workshops that hardly include nanoscale analytical instruments, and thus practitioners are not ready. Without cheap devices and official training workshops, nano-forensics will not be implemented on a grand scale.

#### **Cross-Reactivity and Identification of Chemically Similar Compounds**

One of the traditional technical difficulties of nano sensing devices is the presence of cross-reactivity. For example, structurally related drugs (e.g., morphine and codeine) or precursors to explosives (e.g., nitroaromatics) will produce interfering signals that make it difficult to correctly identify them. Zhou et al. (35) explored how chemical sensing via nanoparticles results in false positives due to nonselective binding or superimposing spectra. AI-facilitated models only provide limited mitigation by detection of spectral subtleties but rely heavily on extensive training databases (18,19,20). Powerful forensic nano-signature databases, the basis for enhancing sensor reliability and minimizing misclassifications, are made possible by Chaudhary et al. (32) and Mitra & Singh (37).

#### **Global Standardization and Regulatory Coordination**

Global standardization techniques and global regulatory frameworks are drastically handicapped by their absence, and forensic acceptance of nanotechnology is thus extremely seriously compromised. Though some of the devices have laboratory potential, no devices have been thoroughly shown to perform at more than one forensic laboratory. Broussard et al. (36) demand a single master roadmap for purposes of standardization of calibration, performance testing, and interpretation of results. Singh & Sharma (30) also question the admissibility of evidence based on nanotechnology in courtroom hearings. Without agreed standards, nano-forensic data may be legally at risk. Regulatory harmonization, inter-laboratory testing, and integration of nano-forensics into authorized standards for forensic examination are a pressing necessity (29,36,38). Future forensic nanotechnology promise involves discreet integration of autonomous systems, AI, informatics, and interdisciplinarity. The most probable future development is the use of aerial and autonomous nano-detection platforms. Hao et al. (26) proved the effectiveness of UAV-aided systems using real-time airborne particulate pickup and trace explosive residue analysis in unapproachable or dangerous areas. These systems can be expanded to offer narcotics detection, chemical spills, or biohazard detection in post-blast or contamination areas with greater range and sensitivity. Artificial intelligence (AI) has the potential to transform forensic field analytics through integration with Nano sensors for providing automated pattern recognition and real-time decision. Ghosh and Banerjee (18) demonstrated AI-based Nano sensors that have a dramatic improvement in the accuracy of classification through elimination of human interpretation bias, particularly in complex chemical matrices. Complementary to this, Zarei and Ebrahimi (19) highlighted how fusion of data from multiple sensing modalities—optical, electrochemical, and spectrometric—is feasible in deep learning models, thus facilitating ease of multi-substance identification in field conditions.

Ayoub et al. (20) pointed out how such functionalities are especially important for identification of mixtures of drugs or residues of explosives which would otherwise remain undetected. The bedrock of future nano-forensic analysis will be the development of standard nano-signature databases and sophisticated informatics platforms. Since Chaudhary et al. (32) believed so, such detailed databases of validated chemical and physical nanopatterns are essential for forensic linking as well as long-term traceability. Mitra and Singh (37) took this vision beyond by suggesting digital forensic nano data

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repositories with the facility of pattern-matching and cross-referral on a historic timeline in real-time investigations. Such databases can be made part of mobile or drone-based forensic platforms, providing forensic intelligence real-time to field teams. Evolution and upkeep of such future trajectories call for solid interdisciplinary cooperation between forensic experts, technologists, legal professionals, and lawmakers. Lee et al. (29) reiterated that there is no space in forensic nanotechnology for a regulatory gap and that it should be regulated by universally acceptable legal and procedural guidelines. Zhang et al. (33) also touched on the need for convergence of laboratory validation processes and evidence standards such that data derived from Nano sensors become admissible in courts across borders. Finally, none of these technologies will succeed unless a huge investment is made in education and credentialing. Wells et al. (38) clarified that the forensic community has not yet standardized training in the nano-analytical processes, thereby creating limitations in knowledge in the deployment and interpretation. Sundar and Kumari (31) reaffirmed the need for formal credentialing programs in preparing the next generation of forensic practitioners to effectively utilize AI tools, drone platforms, and nanoscale data streams. Overall, the future of nano-forensics holds huge revolutionizing potential, but its success would be at the mercy of novel integration of technology, policy, and expert human capital.

Challenge	Description	Printed Solutions	
Sensitivity-	Obtaining sensitivity is often at the	Hybrid nanomaterials; AI-aided	
Selectivity Trade-Off	expense of molecular specificity and	pattern recognition; signal	
	signal reliability.	normalization algorithms.	
Sensor Durability &	Substrates over time become less stable	Printing of robust coatings;	
Stability	and less durable when exposed to	disposable SERS platforms; self-	
	environment (humidity, dust, light).	calibration mechanisms onboard.	
Environmental	UFPs from cosmetics, dust, or detergents	nts chemically selective coatings; real-	
Contamination	can serve as forensic target mimics.	time spectral deconvolution.	
	Collection of background		
	correction protocols		
<b>Cross-Reactivity with</b>	Analog compounds (e.g.,	Multimodal sensing	
Analog Compounds	morphine/codeine) yield false positives	(electrochemical + optical); deep-	
	due to chemical similarity.	learning classifiers; nano-signature	
		databases curated.	
Lack of	Forensic admissibility is impeded by non-	International round-robin	
Standardization &	standard calibration worldwide.	validation; ISO standards forensic-	
Validation		specific; universal SOP	
		development.	
High Cost &	High-end nanodevices are costly and not	Low-cost polymeric nanostructure	
Scalability Issues	field-deployable in most of the world.	development; open-source AI	
		platforms; mobile integration.	
User Training &	End-users do not have experience in	Credentialing programs; hands-on	
<b>Operational Gaps</b>	deploying and interpreting nanosensors.	workshops; updating forensic	
		curricula.	

Table 1: Technical Challenges and Solutions in Nano-Forensic Science

## CONCLUSION

Scaling up forensic science to the nanoscale has unveiled groundbreaking options in crime identification and justice administration. Ultrafine particles (UFPs), once outside the detection range of standard analysis tools, now serve as forensic goldmines—potential for implicating individuals, events, and

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environments through trace but chemically unique evidence. As illustrated in this article, nano-forensics provides unprecedented sensitivity and specificity for detecting trace traces of drugs and explosives, especially by technologies like Surface-Enhanced Raman Spectroscopy (SERS), quantum dots, carbon nanotube sensors, and AI-based nano systems. The real-world applications of these technologies already are transforming frontline forensic capability.

From analysis of post-detonation residue and IED profiling in combat zones to high-throughput narcotic screening at border posts and postal offices, Nano sensors have demonstrated the potential to improve detection capability while increasing on-site forensic mobility. Further, the integration of nanoscale platforms with robotics, drones, microfluidics, and handheld smart devices has been instrumental in making real-time, field-deployable forensic capabilities possible. But technology enhancement comes with a challenge. Robustness, cost, and admissibility in courts must be weighed against sensitivity and selectivity. Data integrity and court credibility are threatened by cross-reactivity, environmental contamination, and calibration variability. In addition, uses of ambient or passive Nano sensors pose ethical and privacy concerns that need to be addressed through transparent legal frameworks and stakeholder consultation. The path in the future of nano-forensics is irresistibly one of interdisciplinary merging. Real-time analysis using AI integrated into forensic infrastructure, global nano-signature databases, and autonomous detection platforms will be the next wave of forensic hardware. No less important, maintaining this innovation involves investment in human capital-education, credentialing, and ethics training of forensic professionals—and technology. Briefly, nano-forensics is the frontier of a new era of forensic science-where submicron particles have macroscopic legal and investigative significance. Just as new dangers arise, so must the technologies that safeguard justice and public security. The potential of nano-forensics is less in its technical accuracy and more in its ability to redefine evidentiary needs, compress investigation timelines, and enforce the rule of law with unprecedented accuracy and certainty.

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